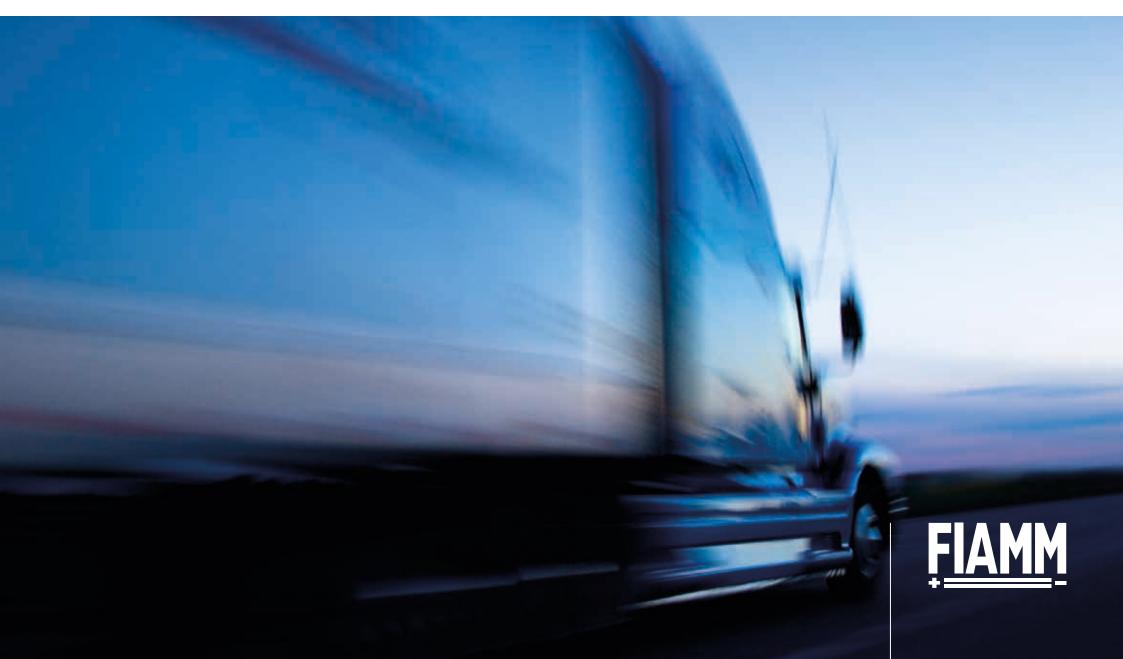
HIGH TECH BATTERY





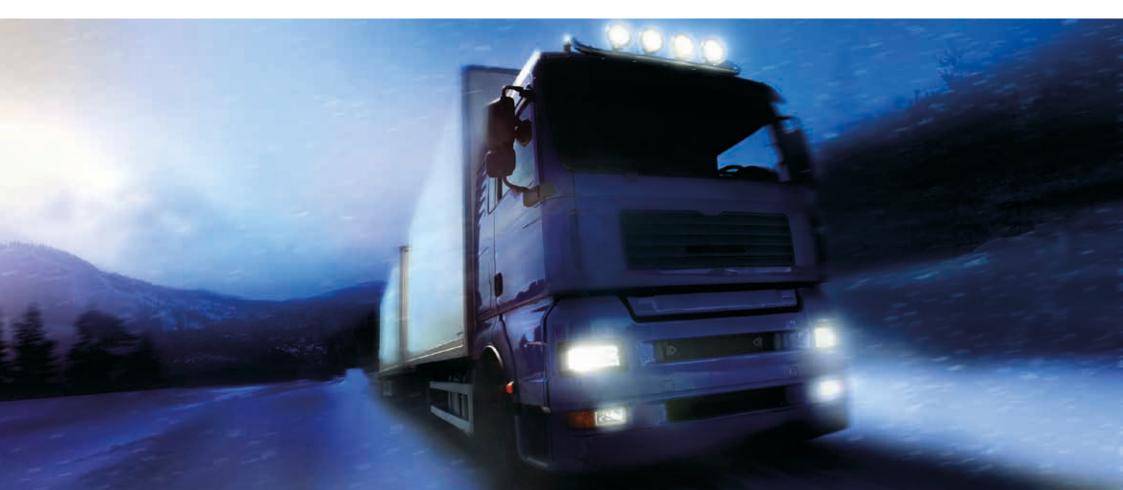




FIAMM's experience has led to **POWERCUBE** and **ENERGYCUBE**, the two new series of High Technology batteries for commercial vehicles, created to meet the various energy needs of today's automotive industry.

Operation, long life and reliability. These are the concepts that guided us during the study, design and making of this new, rich range of batteries.

THE NEW POWERCUBE & ENERGYCUBE BATTERIES FOR LATEST GENERATION COMMERCIAL VEHICLES



The new application needs generated by the technological development of the latest commercial vehicles, in particular the mediumand long-range heavy vehicles, has given rise to increased demand for energy that has gained strength over recent years.

As far as the **starter batteries** are concerned, this means a significant increase in product operation, long life and reliability requirements.

In detail, adapting the product to new vehicles and the often critical conditions of use in the field have generated a heavy demand for improving the following technical and functional characteristics:

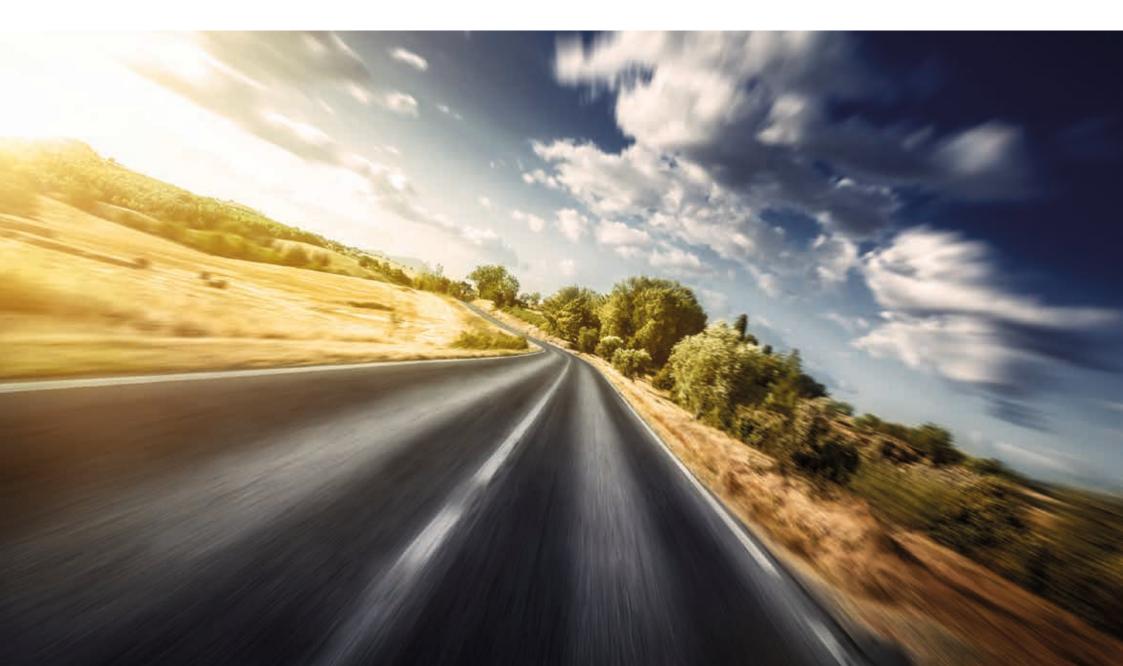
- The new application needs generated by > ENERGY AVAILABLE FOR THE ELECTRIC/
 - > STARTING POWER IN CRITICAL CONDITIONS: LOW TEMPERATURES AND PARTIAL CHARGE
 - > LIFE IN TERMS OF DISCHARGE/CHARGE CYCLES
 - > RESISTANCE TO INTENSE DISCHARGE CYCLES
 - > CHARGE ACCEPTANCE
 - > RESISTANCE TO VIBRATIONS

The new range of FIAMM POWERCUBE and ENERGYCUBE batteries for commercial vehicles, agricultural machinery and earth-moving equipment, developed to achieve a line of batteries better designed for their specific requirements, is today offered more complete and geared to the specific application (vehicle/use) to ensure proper coverage of all vehicles in use.

The new line of batteries is the expertly executed synthesis of technological innovation in terms of design, development and production combined with almost a century of direct experience in the field. All this is expressed in a simple concept:



TECHNOLOGICAL INNOVATIONS

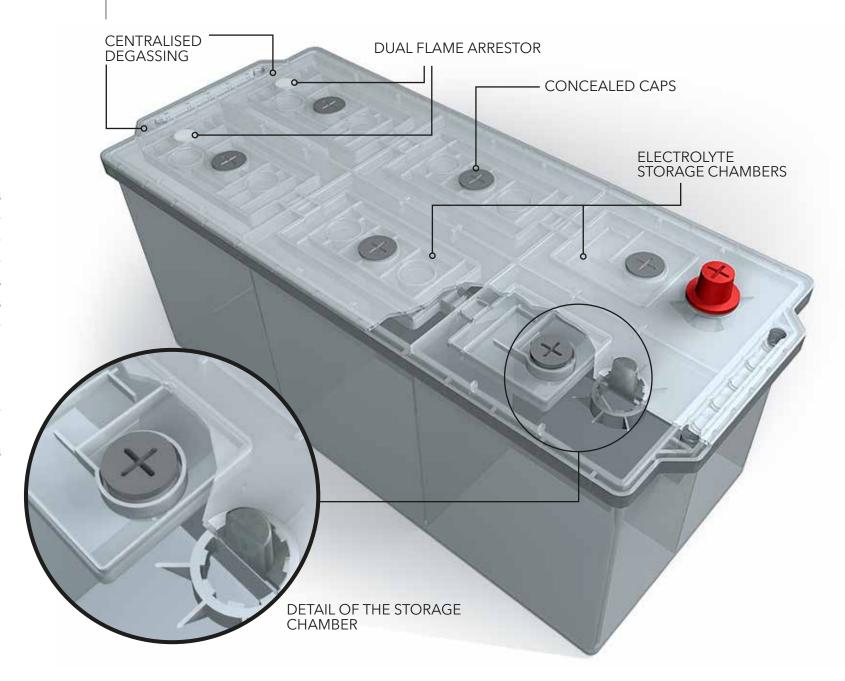


The technology of the new flat lid with internal labyrinth

In line with the new requirements of preventing the electrolyte from escaping, FIAMM has developed a new flat lid with internal labyrinth, storage chambers and recondensation of the gases produced when the battery is being charged.

It is a centralised degassing lid with dual gas venting channel and explosion-proof dual flame arrestor pad.

The caps are fitted with O-rings (**OR**) to guarantee maximum seal if the battery is handled incorrectly.

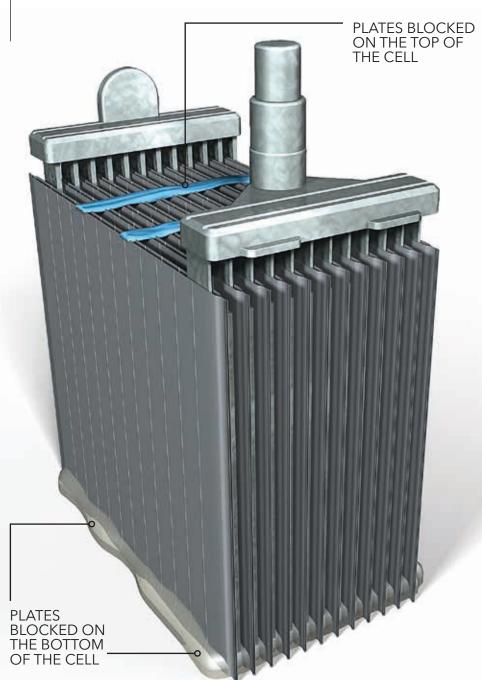


The innovative dual plate blocking system inside the cells

A new plate blocking system has been introduced to increase resistance to vibrations. A special resin blocks the plates to the bottom of the cell so they become integral with the battery box. Applying the same resin to the top of the element as well ensures they remain totally blocked.

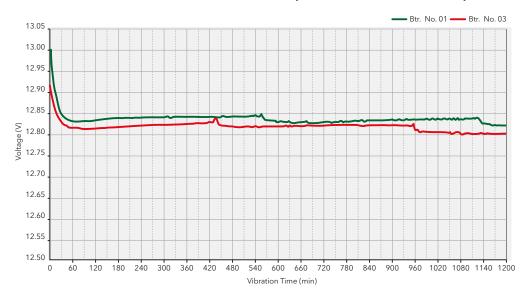
The new blocking system ensures vibration-resistance more than double that of the traditional systems, and exceeds the strictest requirement (V3) laid down by technical standard EN 50342-1, which requires 20 h of vibrations at 6G and 30 Hz at T = +25°C.



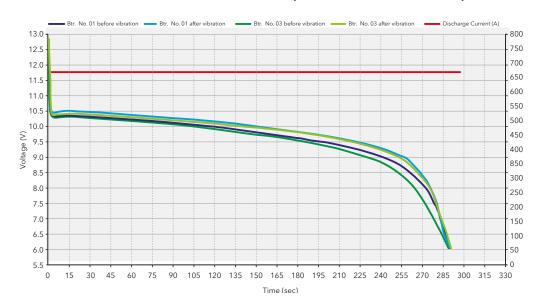


The following charts show voltage performance at the battery terminals during the test, and the performance during rapid starting discharge before and after the vibration resistance test. As the charts demonstrate, the vibrations caused no change in performance.

Vibration Resistance Test EN 50342-1 (30Hz 6G 20h at + 25°C)



Vibration Resistance Test EN 50342-1 (30Hz 6G 20h at + 25°C)



New polyethylene envelope separator

The new and thicker polyethylene separator, made with materials having a higher resistance to breakage and/or perforation, guarantee better resistance and longer life of the battery when its use is the most critical: heavy cycling, intense discharges, overload and vibrations. It also reduces dangerous metallisation phenomena.

Improved negative electrode

The negative plate was improved to increase the thickness of the grid and the density and formulation of the active negative matter. This leads to greater efficiency of the negative electrode, with improved electrical and mechanical performance of the battery.

Process of active matter adhering to the grid

Improvement in the industrial process of 'adhering' (**coupling**) the active matter to the grid, and in particular that of the positive plates, offers several benefits such as maintaining performance over time, increasing resistance to the charge/discharge cycles, improving resistance to intense discharge, increasing vibration-resistance, reducing the shedding phenomenon (when the positive active matter detaches from the grid and falls onto the bottom of the cell).

OUR RANGE



The new FIAMM TRUCK line is divided into two product ranges that are subdivided into 5 levels that ensue from the combination of technology and type of cover and the specific Product Names that distinguish the more technologically advanced products from the more traditional ones so as to get a range better oriented toward specific requirements.

POWERCUBE APC

- Low-maintenance free acid battery requiring no top-ups, but the caps will allow it to be topped up if necessary
- > Flat lid with internal labyrinth, gas recondensation chambers, caps with special O-ring preventing leaks, dual-channel centralised degassing with dual flame arrestor pad
- Innovative dual plate blocking system inside the cell that provides high resistance to vibrations and that complies with the highest automotive industry standards
- > High starting power
- > Excellent charge acceptance
- > High endurance to charge/discharge cycles
- > Good resistance to intense discharges



POWERCUBE EHD

- > Low-maintenance free acid battery requiring no top-ups, but the caps will allow it to be topped up if necessary
- > Flat lid with internal labyrinth, gas recondensation chambers, caps with special O-ring preventing leaks, dual-channel centralised degassing with dual flame arrestor pad (only for A-B-C Batteries)
- > Innovative dual plate blocking system inside the cell that provides high resistance to vibrations and that complies with the highest automotive industry standards
- > Great starting power
- > Good charge acceptance
- > Good endurance to charge/discharge cycles



POWERCUBE AGM

- > VRLA AGM battery with gas recombination
- > Absolutely maintenance-free
- > Sealed lid
- > Greater starting power than traditional batteries
- > Better endurance to charge/discharge cycles, more than double that of the best traditional batteries
- > Better charge acceptance, particularly in dynamic conditions
- > High resistance to intense discharges
- > High vibration resistance



ENERGYCUBE APC

- > Low-maintenance free acid battery with sealed anti-leakage caps
- > Innovative dual plate blocking system inside the cell that provides high resistance to vibrations and that complies with the highest automotive industry standards
- > Good starting power
- > High charge acceptance
- > Good resistance to intense discharges
- > Extreme endurance to charge/discharge cycles
- > High vibration resistance



ENERGYCUBE RST

- > Low-maintenance free acid battery requiring no top-ups, but the caps will allow it to be topped up if necessary
- > Standard lid
- > Great starting power
- > Good charge acceptance
- > Good endurance to charge/discharge cycles
- > Resistant to vibrations



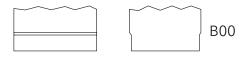
Performance of the new truck range - OVERVIEW

		● low ●● medium ●●● good ●●●● high ●●●●● very good ●●●●●● excellent					
	STARTING POWER	CHARGE ACCEPTANCE	CYCLING RESISTANCE	RESISTANCE TO VIBRATIONS			
POWERCUBE AGM	00000	00000	00000	00000			
POWERCUBE APC	00000	00000	0000	00000			
POWERCUBE EHD	00000	0000	000	00000			
ENERGYCUBE APC	0000	00000	00000	00000			
ENERGYCUBE RST	00000	0000	00	000			

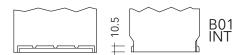
= maximum performance			APPLICATIONS								
Level	Product Name	Technology	Overnight	Long Distance	Express Delivery	Coach	City Bus	Small Tractor	Big Tractor	Heavy Industrial	DIN size
1	POWERCUBE AGM	AGM				✓	/		1	√	D7-B-C
2	POWERCUBE APC	APC	✓	√		✓	/		1	√	A-B-C
3	POWERCUBE EHD*	EHD		√	√			1			A-B-C & other formats
4	ENERGYCUBE APC	APC	✓		√	√	1		1	√	B-C
5	ENERGYCUBE RST	RST			✓			/			other formats

^{*} flat cover (FLAT) only for A-B-C Batteries

Base fasteners

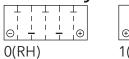


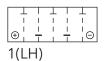




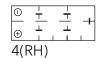


Polarity

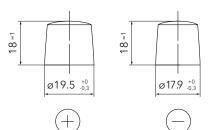








Terminal



TRUCK - TRACTOR BATTERIES / NEW RANGE										
					Capacity (C20)		Dimensions	Terminals		
Code	Size format	Technology	ID code	ETN	Ah	CCA (A) EN	LxWxH (mm)	Layout	Base fastener	
POWERCUBE - AGM - ABSORBENT GLASS MAT										
7904567	D7	AGM	D7 125 AGM	=	125	1000	266x280x230	2/1	B00	
POWERCUBE - APC - ADVANCED POWER CYCLING										
7904568	А	APC	A 135 APC	635 105 085	135	850	513x189x223	3/1	B01 (Int.)	
7904569	В	APC	B 180 APC	680 032 100	180	1000	513x223x223	3/1	В00	
7904570	С	APC	CX 225 APC	725 012 115	225	1150	518x273x242	3/1	B00	
POWERCUBE - EHD - ENHANCED HEAVY DUTY										
7904571	MCD110	EHD	D11 110 EHD	610 107 080	110	800	514x175x210	3/1	В03	
7904572	A	EHD	A 120 EHD	620 108 085	120	850	513x189x223	3/1	B01 (Int.)	
7904573	MAC120	EHD	MC12 120 EHD	620 107 085	120	850	510x175x228	4/1	B03	
7904574	MAT132	EHD	MT 132 EHD	632 101 095	132	950	508x175x205	0/1	B01	
7904575	MCD110	EHD	D11 135 EHD	635 106 095	135	950	514x175x210	3/1	B03	
7904576	А	EHD	A 140 EHD	640 102 095	140	950	513x189x223	3/1	B01 (Int.)	
7904577	MCD143	EHD	D14 148 EHD	648 101 100	148	1000	514x218x210	3/1	B03	
7904578	В	EHD	B 160 EHD	660 104 105	160	1050	513x223x223	3/1	B00	
7904579	MAC154	EHD	MC15 160 EHD	660 103 105	160	1050	510x218x228	4/1	B03	
7904580	В	EHD	B 180 EHD	680 104 110	180	1100	513x223x223	3/1	B00	
7904581	В	EHD	B 180 EHD (B03)	=	180	1100	513x223x223	3/1	B03	
7904582	MAC154	EHD	MC15 185 EHD	685 101 120	185	1200	510x218x228	4/1	B03	
7904583	С	EHD	CX 200 EHD	700 108 115	200	1150	518x273x242	3/1	B00	
7904584	С	EHD	C 200 EHD	700 109 115	200	1150	518x273x242	4/1	B00	
ENERGYCUBE - A	PC - ADVANCED PO	OWER CYCLING								
7904585	В	APC	B 185 APC		185	1000	513x223x223	3/1	B00	
7904586	С	APC	CX 220 APC		220	1100	518x273x242	3/1	В00	
ENERGYCUBE - R	ST - RELIABLE STAR	TER (DRY)				1				
7904587	A DRY	RST	A 120 RSTd	620 108 085	120	850	513x189x223	3/1	B01 (Int.)	
7904588	B DRY	RST	B 160 RSTd	660 104 105	160	1050	513x223x223	3/1	B00	
7904589	B DRY	RST	B 180 RSTd	680 104 110	180	1100	513x223x223	3/1	B00	
7904590	C DRY	RST	CX 200 RSTd	700 108 115	200	1150	518x273x242	3/1	B00	
ENERGYCUBE - RST - RELIABLE STARTER										
7904591	GR28	RST	G28 100 RST	-	100	720	333x175x215	0/1	B03	
7904592	GR28	RST	G28X 100 RST	=	100	720	333x175x215	1/1	B01	
7904593	COM100	RST	CB 110 RST	-	110	850	349x175x239	0/1	B00	
7904594	COM100	RST	CBX 110 RST	-	110	850	349x175x239	1/1	В00	
7904595	COM100	RST	CB 110 RST (B01)	=	110	850	349x175x239	0/1	B01	
7904596	COM125	RST	CH 125 RST	625 103 076	125	760	349x175x290	0/1	B00	
7904597	COM125	RST	CHX 125 RST	625 104 076	125	760	349x175x290	1/1	B00	
7904598	MC 130	RST	MC 130 RST	630 104 095	130	950	514x218x210	3/1	B00	
ENERGYCUBE - RST - RELIABLE STARTER (DRY)										
7904599	AT 100	RST	AT 100 RSTd	600 026 060	100	600	413x175x220	0/1	B00	
7904600	AT 100	RST	ATX 100 RSTd	600 035 060	100	600	413x175x220	1/1	B00	





Headquarters

FIAMM Energy Technology S.p.A.

Viale Europa, 75 36075 Montecchio Maggiore (VI) - Italy Tel. +39 0444 709311 Fax +39 0444 709878

A Hitachi Group Company

info.starter@fiamm.com www.fiamm.com www.fiammnetwork.com

fiamm.batteries



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